

3M Science.
Applied to Life.™

3M™ Reusable Respirator Trade-in, Trade-out Program

Get FREE 3M™ Reusable Respirator facepieces* in exchange for competitive facepieces and your purchase of 3M™ Cartridges and/or Filters. **

What's in it for you?

Cost savings. Upgrade your existing reusable respirator facepieces for free.

Support. Whether it's your regional sales representative, our technical service team or our online resources, we're here to help you along the way.

What do you do to make it happen?

1. Contact your local 3M safety representative to confirm and process trade-in request, or call our customer service number: 1-800-328-1667.
2. User must order cartridges and filters from a 3M Authorized Distributor.
3. 3M will ship free facepieces to the distributor or end-user.
4. User and/or distributor collects and appropriately disposes of competitive facepieces.

Trade-in Offer Example

Trade in your competitive facepieces...
(Minimum quantity: 10)



Get the same number of 3M™ Reusable Respirator facepieces FREE...
(Mix and match styles)



...when you order the appropriate number of cartridges and/or filters from a 3M distributor
(See chart below)

4 x 2 = 8 pairs 2 x 10 = 20 pairs

Trade-in Ratio of Cartridges/Filters per Facepiece

Facepiece	Half				Full	
	6000 Series	6500 Series	7500 Series	HF-800 Series	6000 Series	FF-400 Series
Cartridges and/or Filter Purchase Quantity per Facepiece	2 pairs	2 pairs	3 pairs	3 pairs	4 pairs	10 pairs

*A minimum selection of 10 assorted facepieces necessary to meet trade-in program requirements.
**See chart for trade-in ratio of cartridges or filters to be purchased for each qualifying trade-in facepiece.

Interested in getting started? Learn more at [3M.com/RRtradein](https://www.3m.com/RRtradein)



Personal Safety Division
3M Center, Building 235-2W-70
St. Paul, MN 55144-1000

Phone 1-800-328-3908
Fax 1-800-328-3909
Web [3M.com/workersafety](https://www.3m.com/workersafety)

3M reserves the right to modify, discontinue, or terminate this offer at any time and without prior notice. Offer open to end-users of reusable respiratory products in the United States and valid between January 1, 2022 to December 31, 2022. Please allow at least 2-4 weeks for delivery. 3M is not liable for undelivered packages. This offer cannot be combined with any other promotion void where prohibited.

3M PSD products are for occupational use only.

3M is a trademark of 3M Company.
© 3M 2021. All rights reserved.
70-0716-2520-9